

## InnoventX<sup>™</sup> Specifications

## About

The InnoventX is an accessible and affordable entry-level binder jet 3D printing system that processes a wide range of powders, from ultra-fine metal injection molding (MIM) powders to coarse sands, ceramics, and other specialty materials. This open-materials system allows full access to parameters in a compact and easy-to-manage build volume that is perfect for R&D, including material development, as well as academic settings. With excellent surface finish results, the InnoventX is also suitable for prototyping and short-run production of small components across a wide range of industries.

## System benefits

- Compact and affordable, it only takes a 10-pound bag of standard MIM powder to get started — and the small build volume keeps ongoing operating costs low
- Open materials and controls gives users full control
- 3D prints metal, ceramic, sand, and composite powders
- Patented Triple ACT advanced compaction technology
  dispenses, spreads, and compacts ultra-fine MIM powders
- Production-capable repeatability and sintered part densities exceeding 97%, depending on material, in line with MIM results
- Wide range of metal print materials: 316L, 17-4PH, 304L, IN718, M2 and H13 tool steels, copper, and more

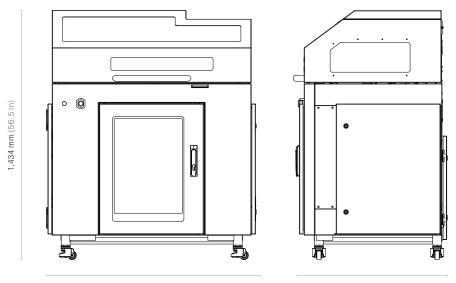
TECHNICAL DATA	Print technology	Triple ACT (Advanced Compaction Technology)
	Print direction	Uni-directional (Bi-directional programmable)
	Binder jetting module	1 piezo-electric printhead (256 nozzles)
PERFORMANCE	Max build rate*	54 cc/hr (3 in <sup>3</sup> )
	Print resolution	
	80pL printhead	400 dpi
	30pL printhead	600 dpi
	10pL printhead	800 dpi
	Layer thickness	30 to 200 µm
PHYSICAL	External dimensions (W $\times$ D $\times$ H)	120.8 x 93.5 x 143.4 cm (47.5 x 36.8 x 56.5 in)
	Weight	500 kg (1,100 lbs)
	Build box envelope (W x D x H)	160 x 65 x 65 mm (6.3 x 2.5 x 2.5 in)
	Build volume	0.676 L (41 in <sup>3</sup> )
	Chamber environment	Not inerted
	Onboard controls	Open
ELECTRICAL	Electrical requirements	• 120 V, 60 Hz, 1-phase
		• 230 V, 50 Hz, 1-phase
MATERIALS	Powders	Open platform, capable of printing metal, ceramic, sand and composite powders with a D50 of 3 to 100 $\mu\text{m}$
	Binder systems	<ul> <li>AquaFuse™</li> <li>FluidFuse™</li> <li>PhenolFuse™</li> <li>CleanFuse™</li> </ul>

\* 65 micron layer thickness



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DIMENSIONS



1,208 mm (47.5 in)

935 mm (36.8 in)